TalonGrip Systems, Inc.

TG75 Installation Guide:

The grips are easy to install for use in fixtures. Machine a pocket or a slot can be used if more then 1 grip is to be used. Drill and tap a 10-32 hole located at the center of the pocket, and at the desired location along the material to be clamped, and then install the grip. To determine the grip pocket depth "A" subtract the desired grip height from .313. Grip height range is .060 - .120. The grip outside dimensions are $.313 \times .75 \times .75 + .000/-.002$ (working direction).

Example:

Desired grip height = .06 .313 - .060 = .253 ("A")

